

# PATENT SPECIFICATION

751,060



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## COMPLETE SPECIFICATION

### Improvements in Valves

We, RICH. KLINGER AKTIENGESELLSCHAFT, of Gumpoldskirchen, Vienna, Austria, a Body Corporate organised according to the Laws of Austria, do hereby declare the invention, for which we pray that a patent may be granted to us, and the method by which it is to be performed, to be particularly described in and by the following statement:—

10 The invention relates to piston valves, consisting of a valve housing providing a throughflow passage and a movable shut-off member.

In the construction of valves, the aim is to reduce the throughflow resistance to a minimum. For this purpose, in known constructions the valve housing is adapted by offsetting the inlet and outlet ducts thereof in relation to one another, as to so determine the path of the medium flowing therethrough that the axis of the throughflow passage is approximately S-shaped. The opening and closing action in such valves is usually effected by a shut-off member, generally of piston form, which in the closed position enters packing rings held apart by a spacer. In the open position of the valve the flowing medium or pressure medium follows an S-shaped path from the inlet duct, under the piston and thence through outlet apertures in the spacer to the outlet duct of the valve housing. Further steps for reducing the throughflow resistance and eddying have been proposed consisting in the provision around the spacer of a bead-like extension of annular or paraboloidal form, forming an annular chamber intended to intercept and deflect turbulent flow, and further in making the free end of the piston of concave form. Although some of the efforts hitherto made, more especially the S-shaped form of the throughflow passage, have had some success, the co-operation of the various parts of the valve has not, on the whole, been satisfactory attained from the viewpoint of

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flow technique. Apart from an appreciable pressure loss in the duct, inadmissible stressing of the materials employed has frequently occurred.

The invention, which is based on extensive practical experiments in a flow channel, has for its object to provide an improvement in valve construction from the viewpoint of flow technique. The essential feature of the invention resides in that in a valve having a throughflow passage providing substantially an S-form course for the medium flowing therethrough and a movable shut-off member at which the flow is deflected in the open position of the valve, the outlet duct has a reduction in cross-section of preferably 5-10% beyond the outlet side of the shut-off member, the cross-section being gradually widened again after the constriction to the size of the cross-section of the inlet duct. By this means throttling of the flowing medium or pressure medium is produced within the valve housing, whereby turbulent flow is avoided.

Another feature of the invention resides in that the design of all parts co-operating in the operation of the valve are shaped to assist the flow. In piston valves, the design of the spacer, of the lower piston face serving as a baffle and of the annular chamber is of particular importance.

According to the invention, a piston valve may be designed with or without an annular chamber in combination with the described reduction of the cross-section of the outlet duct. If an annular chamber is employed, it is widened only to a relatively small extent and is preferably arranged eccentrically in relation to the spacer. The dimensions are adapted to the quantity of liquid or pressure medium flowing through. The cross-section of the annular chamber should increase proportionately to the liquid leaving the spacer, but it must not be unnecessarily large, because a disturbing suction effect will other-

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wise occur.

The design of the spacer is also of importance within the scope of the invention. It is preferably of symmetrical form in relation to the axial plane of symmetry of the valve housing and consists of two rings disposed at a distance apart, which are connected together by three cross members of rounded cross-section.

- 10 It is particularly advantageous for the rear cross member lying opposite the outlet aperture to extend over a range of about 120° and for the two forward cross members situated on the liquid outlet side to be given an aerofoil cross-section, and the housing may with advantage comprise two pocket-like lateral extensions. With this construction of the spacer, therefore, no annular chamber in the usual sense is employed.

- 20 In cases where spacers have hitherto been employed in piston valves, six flat and angular cross members have always been provided between an upper ring and a lower ring, which have formed a relatively great obstacle to flow. According to the invention, however, only three supporting cross members are employed, as described.

- 25 Examples of constructions according to the invention are illustrated in the accompanying drawings, wherein:—

Fig. 1 shows in sectional elevation the housing of a piston valve, a piston, a symmetrical spacer and an annular chamber, the valve being shown in the open position;

- 35 Fig. 2 shows in vertical section, the symmetrical spacer with an eccentric annular chamber;

Fig. 3 is a section on the line III—III of Fig. 2;

- 40 Fig. 4 illustrates in section a spacer with a widened rear cross member, and without an annular chamber; and

Fig. 5 is a horizontal section along the line V—V of Fig. 4.

- 45 The valve consists of a housing 1, an inlet duct 2 and an outlet duct 3, which form together a throughflow passage of approximately S-shape.

- While the inlet duct 2 and the opening at the piston seat are of equal cross-section, the cross-section of the outlet is narrowed at 3a, preferably by 5-10%. After the constriction, the outlet duct gradually widens until at the outlet aperture 3b it has the cross-section dimension of the inlet duct 2. The seal of the valve is provided by the packing rings 4 and 5, which are held apart by a spacer 6. The packing rings are compressed by the sleeve 8, secured to the housing by means of screws 9. The piston 7 is actuated by means of a screw threaded spindle 10 and a hand wheel 11. The spacer is secured against rotation by a screw 12, which engages in a recess 6a in the spacer 6.

- 65 Provided concentrically around the spacer

is a symmetrical annular chamber 13 of slightly flared form, the dimensions of which in relation to the constriction 3a at the outlet duct are such that damming up or throttling will arise in the valve housing, resulting in the spacer and the annular chamber 13 being completely filled by the medium flowing through the valve and resulting in little turbulence. The lower face 14 of the piston 7, which deflects the medium flowing through when the valve is in the open position, is also shaped to assist the course of the flow. The face 14 is fashioned for example hemi-spherical, paraboloidal or, preferably, conical form, the opening angle of the cone being about 120°.

Fig. 2 illustrates a spacer 6 of symmetrical form, having an eccentric annular chamber. The spacer consists of upper and lower rings 15 and 16 respectively, connected by three rounded cross members 17. The upper ring has in the direction of the outlet side a bevelled face 18, aligned with the deflecting surface 14, shown in chain lines, of the piston when the valve is in the open position. The lower ring 16 of the spacer has in the direction of the outlet side a face 19 curved from the inside towards the outside, also shaped to provide a smooth path for the flowing medium. An annular chamber 13 is provided eccentrically around the spacer in such manner that the distance of the spacer from the housing wall is smallest on the side opposite the outlet side until the largest cross-section of the annular extension around the spacer corresponds to one-half of the cross-section of the outlet passage and the sizes of their cross-sections are equal at the point at which the annular chamber merges into the outlet duct.

Figs. 4 and 5 show a valve in which the annular chamber is omitted. The spacer consists of an upper ring 15 and a lower ring 16, which have, as in the constructional form illustrated in Figs. 2 and 3, bevelled or half-round faces 18 and 19, conforming to the flow path. The spacer again has three cross members, namely a rear cross member 20 and front cross members 21 and 22 situated on the outlet side of the spacer. The cross member 20 is widened, so that it completely closes off about 120° of the rearward side of the spacer, and has a crescent-shaped cross-section. The forward cross members have an aerofoil cross-section, rounded rearwardly, so that they have a substantially pear-drop-shaped cross-section. In the illustrated embodiment of the invention, an annular chamber completely surrounding the spacer is omitted, but the housing has two lateral pockets 23 and 24. In this constructional form, obstruction to flow is avoided in a particularly effective manner. The valve according to the invention effecting a reduction of the resistance to throughflow by up to 130

to 50%.

Auxiliary supporting cross members of smaller cross-section may be provided between the main supporting cross members of the spacer.

What we claim is:—

1. A piston valve of the kind comprising a valve housing having a throughflow passage providing approximately an S-form course for the medium flowing therethrough from inlet duct to outlet duct and a movable shut-off member at which the flow is deflected when the valve is in the open position, characterised in that the outlet duct of the valve has a reduction in cross-section of preferably 5-10% beyond the outlet side of the shut-off member for the purpose of producing a throttling or damming up effect the outlet duct being gradually widened again after reduction to the dimensions of the cross-section of the inlet duct.

2. A piston valve according to Claim 1, including a spacer for spacing apart a pair of sealing rings into which the piston constituting the shut-off member moves and an annular chamber of small cross-section provided around said spacer.

3. A piston valve according to Claim 2, characterised in that the annular chamber is fashioned eccentrically, the distance of the spacer from the valve housing wall being smallest on the side opposite the outlet duct.

4. A piston valve according to Claim 3,

characterised in that the largest cross-section of the annular chamber is equal to half the outlet cross-section for the purpose specified.

5. A piston valve according to Claims 1 to 4, characterised in that the spacer is fashioned symmetrically in relation to the axial plane of symmetry of the valve housing and consists of two rings spaced apart, connected together by three cross members.

6. A piston valve according to Claim 5, characterised in that the three cross members have a rounded cross-section.

7. A piston valve according to Claim 5, characterised in that the rear cross member lying opposite the outlet aperture extends over a range of about  $120^\circ$  and the two front cross members situated on the liquid outlet side are of aerofoil cross-section and in that the housing has two pocket-like lateral extensions.

8. A piston valve according to any one of the Claims 1 to 7, characterised in that the lower end of the piston, which serves as a deflecting face is shaped to assist the flow path and is preferably fashioned in the form of a cone with an opening angle of about  $120^\circ$ .

9. The improved piston valves substantially as herein described with reference to the accompanying drawings.

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**3 SHEETS**

**SHEET 1**

**FIG. 1**

A cross-sectional view of a mechanical assembly. The assembly includes a base structure with a central channel (1) and side channels (2, 3). A central shaft (10) passes through the assembly, supported by bearings (5, 6, 7, 8, 9). A handle (11) is attached to the end of the shaft. Various components are labeled with numbers: 1, 2, 3, 4, 5, 6, 7, 8, 9, 10, 11, 12, 13, 14, 3a, 3b.

FIG. 2

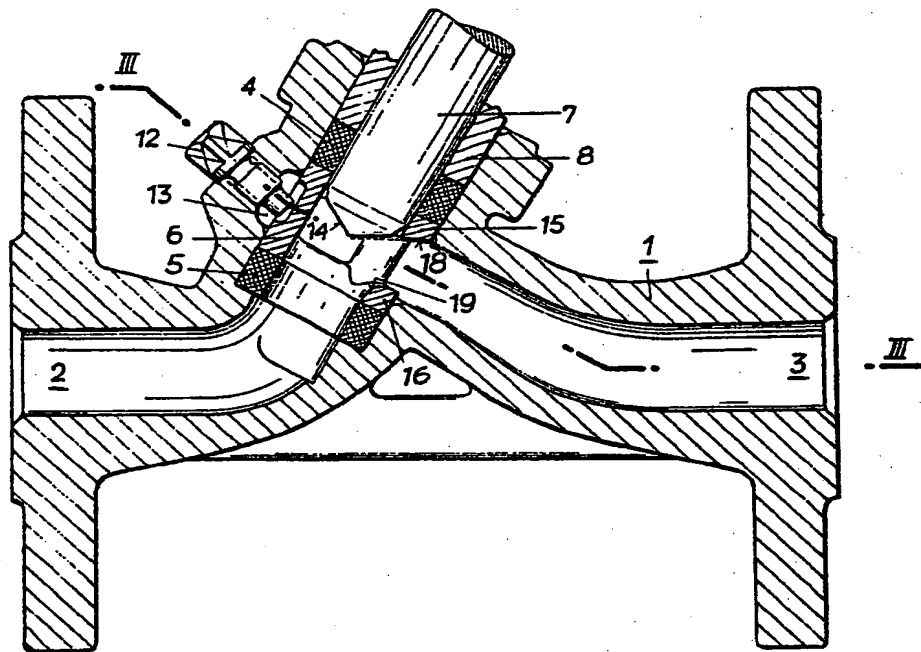


FIG. 3

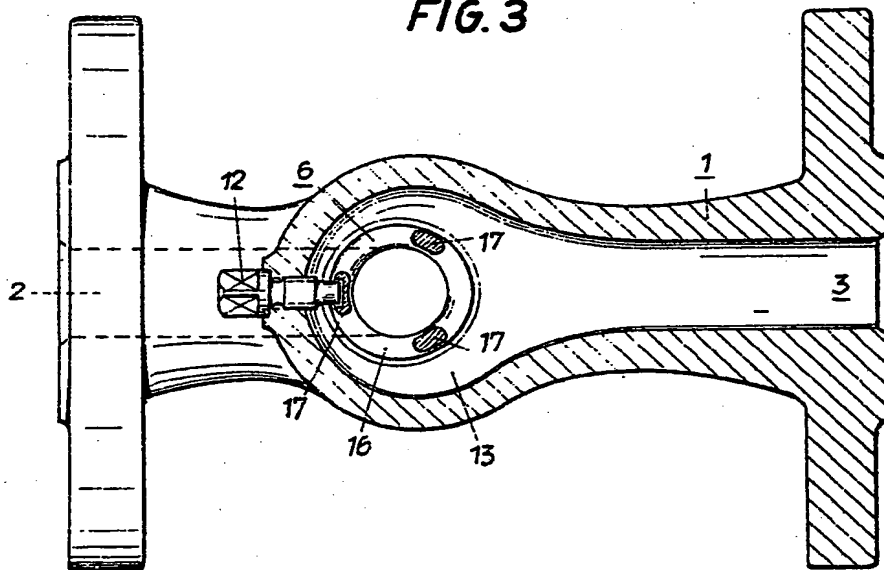


FIG. 4

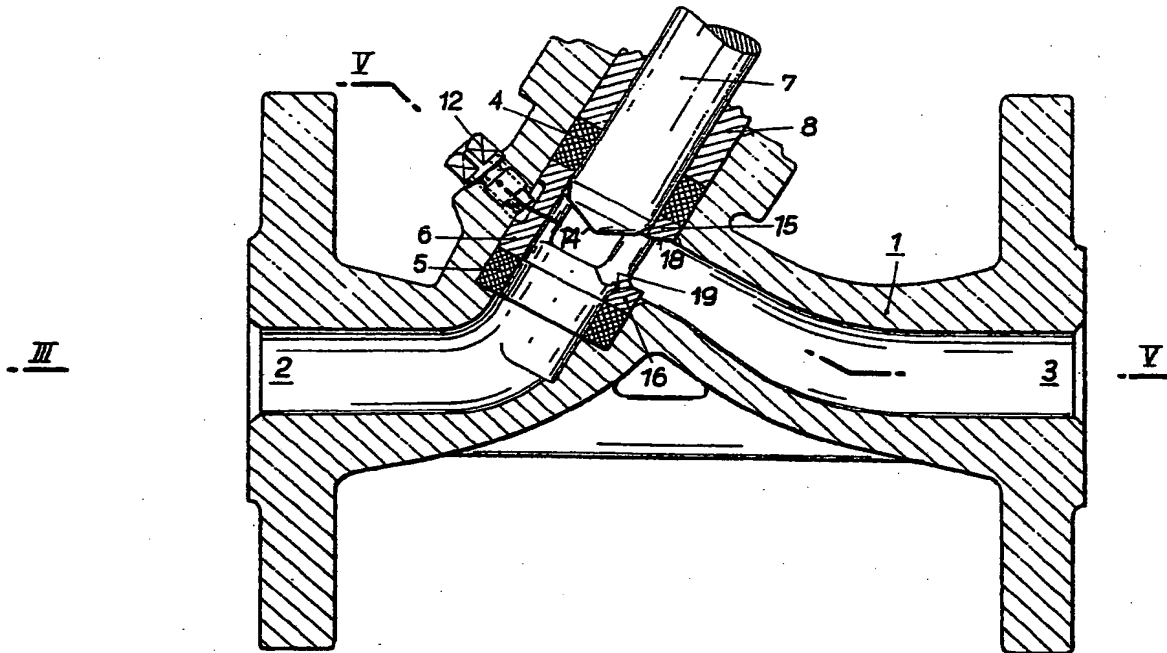


FIG. 5

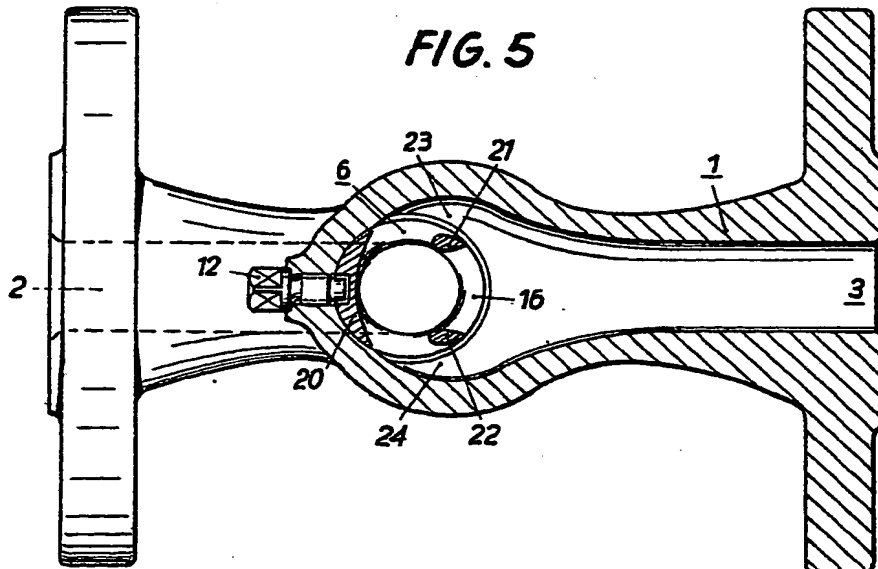


FIG. 2

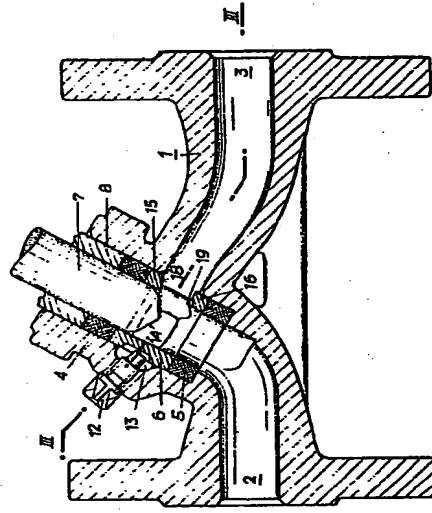


FIG. 4

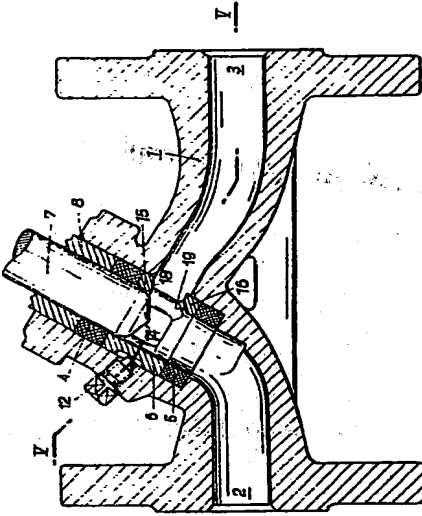


FIG. 3

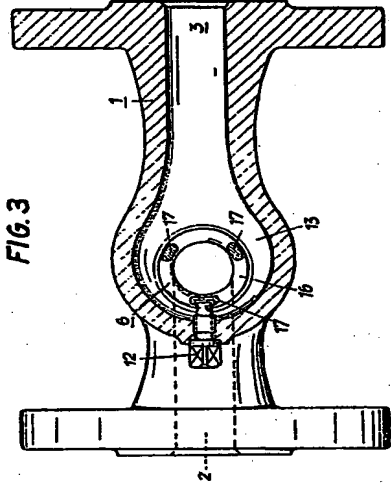
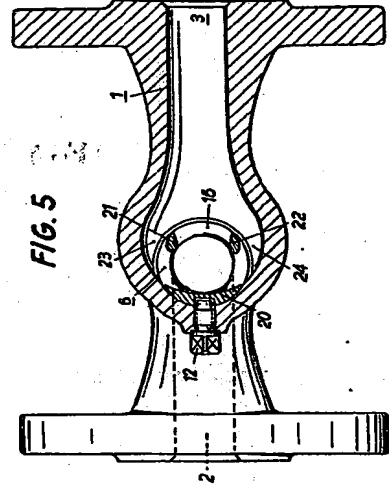


FIG. 5



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